

Drying Time Recorder Model 504-V

With

variable

speeds



testing equipment for quality management



Technical Description

Precise Recording of the drying Properties

of Paints and Similar Coatings

Purpose and Application

The **Drying Time Recorder**, **Model 504-V**, automatically determines and registers the drying behaviour of paints and similar coatings.

Test Principle

A needle slides over the coating film at a defined speed. The track produced by the needle varies according to the degree of dryness. The various drying stages are defined by calculating the time and track characteristics of the film under investigation.

Design and Function

The instrument consists of a metal body with a cover plate. This plate serves as a platform for holding 6 glass strips measuring 305 x 25 mm onto which the coatings are applied. The six hemispherically ended testing needles are fixed in a carrier device made of steel.

The Drying Time Recorder with variable testing speeds, has a choice of 20 pre-programmed running times from 7.5 minutes to 96 hours. Other running times (in increments of 30s) are available on request and accordingly to be specified in the order.

The set time is shown on the illuminated display.



The following track definitions conform to the degree of dryness of the coating:

•	No track	Coating material runs together behind the needle
•	Continuous track	No flow of coating material
•	Rhombic track	Incipient surface dryness
•	Continuous track on the surface	Incipient through-dryness
•	Interrupted track	Incipient non-stickiness
•	No track	Incipient handling fastness

To determine the time of each transitional point the carrier device with the test needles is moved back by hand and the needles placed on the appropriate point. The relevant time can then be read off on the time scale.

Accessories

We recommend using the ERICHSEN Quadruple Film Applicator, Model 360, to produce an even, 13 mm wide coating film on the supplied glass strips.

The addition of brass weights (optional accessories) increases the tracking force of the needles so that the drying properties of even particularly resistant paints and varnishes can be determined.

Technical Data

Dimensions: (approx.)	Height:	90 mm
	Width:	480 mm

Vildth: 480 mm Depth: 250 mm

Net weight: approx.3.3 kg

Voltage: 230 V AC / 50 Hz

Running length: 300 mm

Running time: variable

Order Information		
Order No.	Product Name	
05040251	Drying Time Recorder, Model 504-V	
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Scope of delivery includes:

- 6 glass strips
- ♦ 6 test needles
- ♦ 1 mains cable
- 1 operating manual

Accessories / Spares			
Order No.	Product Name		
00460131	Quadruple Film Applicator, Model 360 , for film width of 13 mm		
05040353	Brass weights (5 g each) for test needles, 6 pieces		
05040153	Spare glass strips, 12 pieces		
05040253	Spare test needles, 12 pieces		

Subject to technical modifications. Group 9 - TBE 504-V – III/2020

